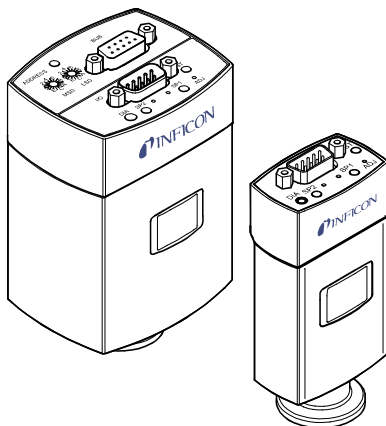


# Pirani Capacitance Diaphragm Gauge

PCG550

PCG552



PCG554

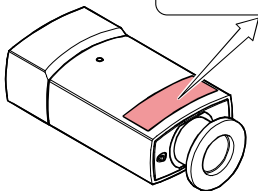


Operating Manual  
Incl. EU Declaration of Conformity

## Product Identification

In all communications with INFICON, please specify the information given on the product nameplate. For convenient reference copy that information into the space provided below.

INFICON AG, LI-9496 Balzers		CE
Model:	_____	
PN:	_____	 
SN:	_____	
_____ V _____ W; LPS	_____	
		3103457




## Validity

This document applies to products of the PCG55x series.


Part numbers of standard products are indicated below. OEM products have other part numbers and different parameter settings (e.g. factory setting of setpoint) as defined in the corresponding ordering information.


### 3PCx-0xx-xxxx

	Flange	1 ⇒ DN 16 ISO-KF 2 ⇒ DN 16 ISO-KF, long tube 4 ⇒ DN 16 CF-F 5 ⇒ DN 16 CF-R, long tube 6 ⇒ DN 25 ISO-KF D ⇒ 4 VCR female E ⇒ 8 VCR female F ⇒ 1/8" NPT K ⇒ Flange 29×29 mm M ⇒ 4 VCR 90° female N ⇒ 7/16-20 UNF female
	Unit	1 ⇒ mbar 2 ⇒ Torr 3 ⇒ Pa 4 ⇒ micron
	Filament	1 ⇒ Tungsten 2 ⇒ Nickel 3 ⇒ Ceramic coated 6 ⇒ Tungsten, galvanically isolated 7 ⇒ Nickel, galvanically isolated 8 ⇒ Ceramic coated, galvanically isolated

### 3PCx-0xx-xxxx

Measurement signal	0 ⇒ 0.61 ... 10.23 V 1 ⇒ 1.2 ... 8.68 V 2 ⇒ 0.375 ... 5.659 V 3 ⇒ 1.57 ... 9.05 V
Interface	0 ⇒ None (analogue) 1 ⇒ DeviceNet 2 ⇒ Profibus 8 ⇒ EtherCAT *) A ⇒ Profinet G ⇒ EtherCAT **)
Receptacle	0 ⇒ FCC 1 ⇒ D-sub, 9-pin 2 ⇒ D-sub HD, 15-pin 4 ⇒ D-sub HD, 15-pin, RS485 INF
Display	0 ⇒ None
Switching function	1 ⇒ Display 2 ⇒ 2 switching functions ***) 3 ⇒ ATM sensor & 2 switching functions ***) 4 ⇒ Display & 2 switching functions ***) 5 ⇒ Display & ATM sensor & 2 switching functions ***) 6 ⇒ 2 switching functions ****) 7 ⇒ ATM sensor & 2 switching functions ****)

\*) ETG.5003.2080 S (R) V1.0.0 (→  [7]) \*\*\*) Solid state relays

\*\*\*) ETG.5003.2080 S (R) V1.3.0 (→  [8]) \*\*\*\*) Mechanical relays

Significant differences between the two ETG standards:

- PDO structure,
- error and warning bits.

The part number (PN) can be taken from the product nameplate. If not indicated otherwise in the legends, the illustrations in this document correspond to gauges with the DN 16 ISO-KF vacuum connection and display. They apply to gauges with other vacuum connections by analogy.

We reserve the right to make technical changes without prior notice.

## Intended Use

The Pirani Capacitance Diaphragm Gauge PCG55x has been designed for vacuum measurement of gases in the pressure range of  $5 \times 10^{-5}$  ... 1500 mbar.

It must not be used for measuring flammable or combustible gases which react in air.

The gauge is intended for operation in connection with an INFICON Vacuum Gauge Controller <sup>1)</sup> of the VCG40x and VGC50x series or with another suitable controller.

## Functional Principle

The PCG gauge is a combination gauge consisting of a Pirani sensor and a diaphragm capacitive sensor. Both sensors are constantly active.

At low pressures, only the signal of the Pirani sensor is used for pressure measurement; at high pressures, only the signal of the diaphragm capacitive sensor. To determine the output signal in the intermediate range, both signals are used proportionally to the pressure.

## Trademark

VCR<sup>®</sup> Swagelok Marketing Co.

## Patents

EP 0689669 B1, 0689670 B1, 0658755 B1

US Patente 5608168, 4031997, 5583297

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<sup>1)</sup> Gauges with measurement signal 0.61 ... 10.23 V (dc) only.



## Scope of Delivery

- 1× gauge
- 1× pin for adjusting settings via buttons
- 1× Operating Manual

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For cross-references within this document, the symbol (→  XY) is used, for cross-references to further documents, listed under "Further Information", the symbol (→  [Z]).



# 1 Safety

## 1.1 Symbols Used



**DANGER**

Information on preventing any kind of physical injury.



**WARNING**

Information on preventing extensive equipment and environmental damage.



**Caution**

Information on correct handling or use. Disregard can lead to malfunctions or minor equipment damage.



Notice



Labeling

## 1.2 Personnel Qualifications



**Skilled personnel**

All work described in this document may only be carried out by persons who have suitable technical training and the necessary experience or who have been instructed by the end-user of the product.

## 1.3 General Safety Instructions

- Adhere to the applicable regulations and take the necessary precautions for the process media used.  
Consider possible reactions with the product materials.  
Consider possible reactions (e.g. explosion) of the process media due to the heat generated by the product.
- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Communicate the safety instructions to all other users.

## 1.4 Liability and Warranty

INFICON assumes no liability and the warranty becomes null and void if the end-user or third parties


- disregard the information in this document
- use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories not listed in the product documentation.

The end-user assumes the responsibility in conjunction with the process media used.

Gauge failures due to contamination or wear and tear, as well as expendable parts (e.g. filament) are not covered by the warranty.

## 2 Technical Data



For further technical data for gauges with serial interface  
→  [4], [5], [6], [7], [8], [9].

Measurement range	5×10 <sup>-5</sup> ... 1500 mbar
Measurement principle	diaphragm capacitive sensor
10 mbar ... 1500 mbar	
1 ... 10 mbar	crossover range
5×10 <sup>-5</sup> ... 1 mbar	thermal conductance acc. to Pirani
Accuracy (N <sub>2</sub> )	
5×10 <sup>-4</sup> ... 1×10 <sup>-3</sup> mbar	±50% of reading
1×10 <sup>-3</sup> ... 100 mbar	±15% of reading
100 ... 950 mbar	±5% of reading
950 ... 1050 mbar	±2.5% of reading
Repeatability (N <sub>2</sub> )	
1×10 <sup>-3</sup> ... 1100 mbar	±2% of reading

---

### Output signal (measurement signal)

#### Voltage range


3PCx-0xx-xxx <b>0</b>	0 ... +10.23 V
3PCx-0xx-xxx <b>1</b>	0 ... +8.68 V
3PCx-0xx-xxx <b>2</b>	0 ... +5.659 V
3PCx-0xx-xxx <b>3</b>	0 ... +9.05 V

#### Measurement range

3PCx-0xx-xxx <b>0</b>	+0.61 ... +10.23 V
3PCx-0xx-xxx <b>1</b>	+1.2 ... +8.68 V
3PCx-0xx-xxx <b>2</b>	+0.375 ... +5.659 V
3PCx-0xx-xxx <b>3</b>	+1.57 ... +9.05 V

#### Error signal

0 V (default)

Voltage vs. pressure	
3PCx-0xx-xxx <b>0</b>	1.286 V/decade, logarithmic
3PCx-0xx-xxx <b>1</b>	1 V/decade, logarithmic
3PCx-0xx-xxx <b>3</b>	1 V/decade, logarithmic
3PCx-0xx-xxx <b>2</b>	→  23
Output impedance	$2 \times 4.7 \Omega$ , short circuit-proof
Load impedance	$>10 \text{ k}\Omega$
Response time	$<30 \text{ ms}$
Gauge identification	
FCC 68 (+0.61 ... +10.23 V)	71.5 k $\Omega$
HV adjustment	at $<10^{-5} \text{ mbar}$
ATM adjustment	at $>100 \text{ mbar}$
Solid state relays	switching functions SP1, SP2, ATM
Setting range (N <sub>2</sub> )	$5.0 \times 10^{-5} \dots 1500 \text{ mbar}$
Hysteresis <sup>2)</sup>	10% of threshold
Switching characteristics <sup>2)</sup>	Low Trip Point
Contact rating	$<30 \text{ V (ac) / (dc), } \leq 0.3 \text{ A}$ resistive
closed	LED lit solid
open	LED off
Switching time	$<30 \text{ ms}$

<sup>2)</sup> The hysteresis and the switching characteristics can be programmed via the serial interface or the diagnostic port.

Mechanical relays	switching functions SP1, SP2, ATM
Setting range (N <sub>2</sub> )	5.0×10 <sup>-5</sup> ... 1500 mbar
Hysteresis <sup>2)</sup>	10% of threshold
Switching characteristics <sup>2)</sup>	Low Trip Point
Type	1 floating contact (NO) per switching function
Contact rating	<30 V (ac) / (dc), ≤1 A resistive
closed	LED lit solid
open	LED off
Switching time	<30 ms
Diagnostic port	Jack connector 2.5 mm, 3-pin


### Supply

**DANGER**








The gauge may only be connected to power supplies, instruments, or control devices that conform to the requirements of a grounded protective extra-low voltage (PELV) and limited power source (LPS), Class 2. The connection to the gauge has to be fused. <sup>3)</sup>

Supply voltage at the gauge	Class 2 / LPS +15 ... +30 V (dc)
Ripple	≤1 V <sub>pp</sub>
Power consumption without fieldbus	≤2.5 W
DeviceNet, Profibus	≤3 W
EtherCAT, Profinet	≤4.5 W
Fuse to be connected <sup>3)</sup>	1 AT




<sup>3)</sup> INFICON controllers fulfill this requirement.

Electrical connection	
3PCx-0xx-x0xx	FCC 68
3PCx-0xx-x1xx	D-sub 9-pin, male
3PCx-0xx-x2xx	D-sub HD 15-pin, male
3PCx-0xx-x4xx	D-sub HD 15-pin, RS485 INF, male
Sensor cable	shielded 0.14 mm <sup>2</sup> /conductor
Cable length	≤100 m
RS232C operation	≤30 m
Grounding concept	→ "Power Connection"
Vacuum connection to signal common	connected via 10 kΩ
RS232C / RS485 interface	
Transmission rate	57600 baud (default)
Data format	binary 8 data bits one stop bit no parity bit no handshake → "Power Connection"
For further information on the RS232C / RS485C interface	
→  [4].	






### DeviceNet interface


Specification, data format, communication protocol	→  [10]
Interface, physical	CAN bus
Data rate (adjustable via <RATE> switch)	125 kBaud 250 kBaud 500 kBaud (default) <P> (125 kBaud, 250 kBaud, 500 kBaud programmable via DeviceNet, →  [5])
Node address (MAC ID) (Adjustable via <ADDRESS>, <MSD>, <LSD> switches)	0 ... 63dec (63dec default) <P> (0 ... 63 programmable via DeviceNet, →  [5])
DeviceNet connector	Micro-Style, 5-pin, male shielded, special DeviceNet cable, 5 conductors →  36, →  [11]
Cable	
Cable length, system wiring	acc. to DeviceNet specifications, →  [10], [11]
For further information on the DeviceNet interface →  [5]	

### EtherCAT interface


Specification, data format, communication protocol	→  [16], [17]
3PCx-0xx-xxGx	→  [14], [15]
3PCx-0xx-xx8x	
Data rate	100 Mbps
Note address	explicit device identification
EtherCAT connector	2×RJ45, 8-pin, socket input and output
Cable	8-pin, shielded, Ethernet Patch Cable (CAT5e quality or higher)
Cable length	≤100 m
For further information on the EtherCAT interface →  [7], [8]	


### Profibus interface

Specification, data format, communication protocol	→  [12]
Interface, physical	RS485
Data rate	≤12 Mbaud (→  [6])
Node address	
Local (Adjustable via hexadecimal <ADDRESS>, <MSD>, <LSD> switches)	00 ... 7D <sub>hex</sub> (0 ... 125 <sub>dec</sub> )
Default setting	01 <sub>hex</sub>
Via Profibus (hexadecimal <ADDRESS> switches set to >7D <sub>hex</sub> (>125 <sub>dec</sub> ))	00 ... 7D <sub>hex</sub> (0 ... 125 <sub>dec</sub> )
Profibus connection	D-sub, 9-pin, female
Cable	shielded, special Profibus cable, →  37, →  [13]
Cable length, system wiring	according to Profibus specifications, →  [12], [13]

For further information on the Profibus interface →  [6]

### Profinet interface

Specification, data format, communication protocol	→  [14]
Data rate	100 Mbps
Note address	explicit device identification
Profinet connector	2×RJ45, 8-pin, socket input and output
Cable	8-pin, shielded, Ethernet Patch Cable (CAT5e quality or higher)
Cable length	≤100 m

For further information on the Profinet interface →  [9].



<b>Materials exposed to vacuum</b>	
Vacuum connection	stainless steel 1.4435
Filament	
3PC1 / 6-0xx-xxxx	W
3PC2 / 7-0xx-xxxx	Ni
3PC3 / 8-0xx-xxxx	ceramic coated
Feedthrough	glass
Orifice <sup>4)</sup>	stainless steel
Diaphragm	ceramic
Further materials	Ni, NiFe, stainless steel 1.4301, SnAg
<hr/>	
<b>Internal volume</b>	
DN 16 ISO-KF	4.7 cm <sup>3</sup>
DN 16 ISO-KF, long tube	14.5 cm <sup>3</sup>
DN 16 CF-F	8 cm <sup>3</sup>
DN 16 CF-R, long tube	14 cm <sup>3</sup>
DN 25 ISO-KF	5.5 cm <sup>3</sup>
4 VCR <sup>®</sup> female	5.5 cm <sup>3</sup>
8 VCR <sup>®</sup> female	7 cm <sup>3</sup>
1/8" NPT	5.2 cm <sup>3</sup>
Flange 29×29 mm	4.9 cm <sup>3</sup>
4 VCR <sup>®</sup> 90°, female	7.9 cm <sup>3</sup>
7/16-20 UNF	5.2 cm <sup>3</sup>
<hr/>	
Permissible pressure (absolute)	≤5 bar
Bursting pressure (absolute)	10 bar
<hr/>	

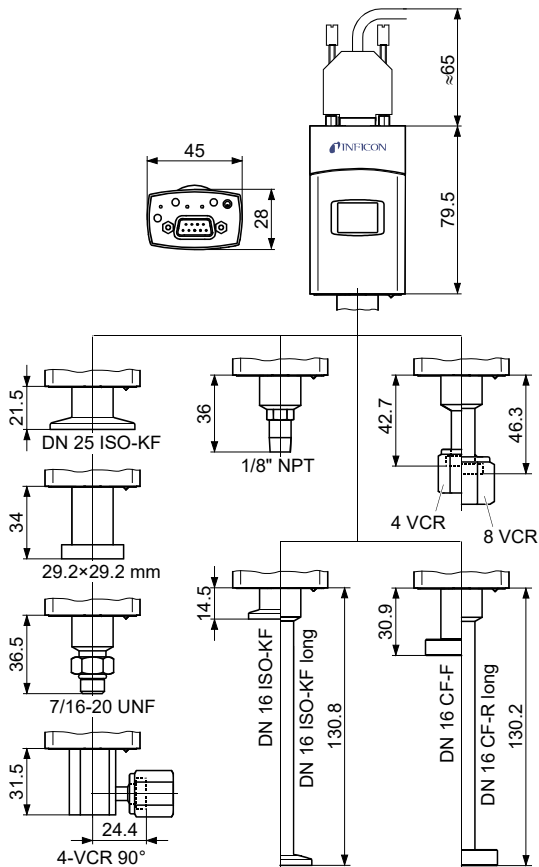
<sup>4)</sup> Only versions DN 16 ISO-KF and DN 16 CF-F.

Permissible temperatures	
Operation	+10 °C ... +50 °C
Vacuum connection <sup>5)</sup>	≤80 °C
long tube <sup>5)</sup>	≤250 °C
Filament	<160 °C
Storage	-20 °C ... +65 °C
Relative humidity	
Year's mean	≤65% (no condensation)
During 60 days	≤85% (no condensation)
Mounting orientation	any
Use	indoors only, altitude up to 2000 m NN
Pollution degree	2
Degree of protection	IP 40
<hr/>	
Weight	
without fieldbus interface	115 g ... 130 g
with fieldbus interface	230 g ... 250 g
<hr/>	

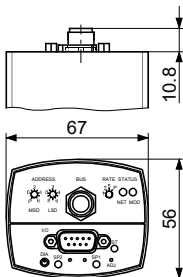
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<sup>5)</sup> For horizontal mounting orientation only. During bakeout, measurement range, accuracy, and repeatability may deviate from specifications.

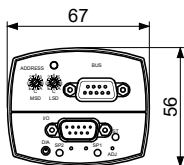
## Dimensions [mm]



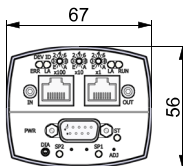
### DeviceNet



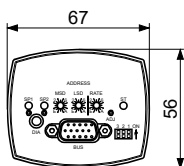
### Profibus



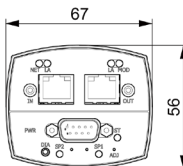
### EtherCAT



### RS485



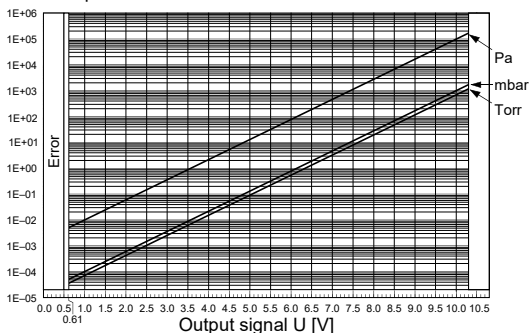
### Profinet



## 2.1 Output Signal vs. Pressure

Measurement range 0.61 ... 10.23 V

Pressure p



$$p = 10^{0.778(U-c)} \quad \Leftrightarrow \quad U = c + 1.286 \log_{10} p$$

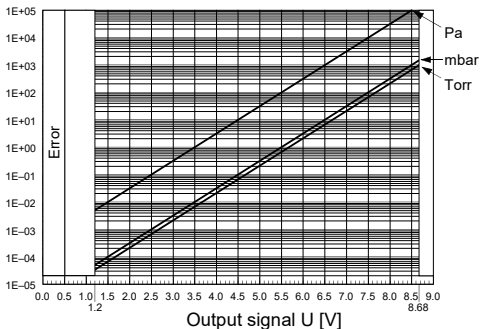
valid in the range  $5 \times 10^{-5} \text{ mbar} < p < 1500 \text{ mbar}$

U	p	c	U	p	c
[V]	[mbar]	6.143	[V]	[micron]	2.448
[V]	[ $\mu$ bar]	2.287	[V]	[Pa]	3.572
[V]	[Torr]	6.304	[V]	[kPa]	7.429
[V]	[mTorr]	2.448			

where p pressure  
 U output signal  
 c constant (pressure unit dependent)

## Measurement range 1.2 ... 8.68 V

Pressure p



$$p = 10^{(U-c)} \quad \Leftrightarrow \quad U = c + \log_{10} p$$

valid in the range  $5 \times 10^{-5} \text{ mbar} < p < 1500 \text{ mbar}$

U	p	c	U	p	c
[V]	[mbar]	5.5	[V]	[micron]	2.625
[V]	[ $\mu$ bar]	2.5	[V]	[Pa]	3.5
[V]	[Torr]	5.625	[V]	[kPa]	6.5
[V]	[mTorr]	2.625			

where p pressure  
 U output signal  
 c constant (pressure unit dependent)

**Measurement range 0.375 ... 5.659 V**

Signal U [V]	Pressure p		
	[mbar]	[Pa]	[Torr]
0.375	$<5 \times 10^{-5}$	$<6.65 \times 10^{-3}$	$<5 \times 10^{-5}$
0.376	0.000133322	0.013332237	0.0001
0.377	0.000266645	0.026664474	0.0002
0.379	0.000666612	0.066661184	0.0005
0.384	0.001333224	0.133322368	0.0010
0.392	0.002666447	0.266644736	0.0020
0.417	0.006666118	0.66661184	0.0050
0.455	0.013332237	1.33322368	0.0100
0.523	0.026664474	2.66644736	0.0200
0.682	0.066661184	6.6661184	0.0500
0.876	0.133322368	13.3322368	0.1000
1.155	0.266644736	26.6644736	0.2000
1.683	0.66661184	66.661184	0.5000
2.217	1.33322368	133.322368	1.0000
2.842	2.66644736	266.644736	2.0000
3.675	6.6661184	666.61184	5.0000
4.206	13.3322368	1333.22368	10.0000
4.577	26.6644736	2666.44736	20.0000
4.846	66.661184	6666.1184	50.0000
4.945	133.322368	13332.2368	100.0000
5.019	266.644736	26664.4736	200.0000
5.111	399.967104	39996.7104	300.0000
5.224	533.289472	53328.9472	400.0000
5.329	666.61184	66661.184	500.0000
5.419	799.934208	79993.4208	600.0000
5.495	933.256576	93325.6576	700.0000
5.534	1013.249997	101324.9997	760.0000
5.558	1066.578944	106657.8944	800.0000
5.614	1199.901312	119990.1312	900.0000
5.659	1333.22368	133322.368	1000.0000

**Valid in the range 0.375 ... 2.842 V**

$$p = a + bU + cU^2 + dU^3 + eU^4 + fU^5$$

a	-0.02585	c	0.04563	e	-0.04158
b	0.03767	d	0.1151	f	0.008737

where p pressure in Torr      a, b, c, d, e, f constant  
 U output signal

**Valid in the range 2.842 ... 4.945 V**

$$p = \frac{a + cU + eU^2}{1 + bU + dU^2 + fU^3}$$

a	0.1031	c	-0.02322	e	0.07229
b	-0.3986	d	0.07438	f	-0.006866

where p pressure in Torr      a, b, c, d, e, f constant  
 U output signal

**Valid in the range 4.945... 5.659 V**

$$p = \frac{a + cU}{1 + bU + dU^2}$$

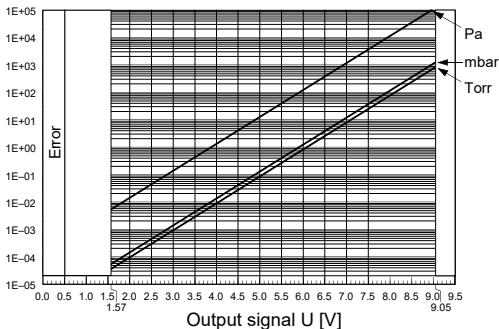
a	100.624	c	-20.5623
b	-0.37679	d	0.0348656

where p pressure in Torr      a, b, c, d constant  
 U output signal



## Measurement range 1.57 ... 9.05 V

Pressure p



$$p = 10^{(U-c)} \quad \Leftrightarrow \quad U = c + \log_{10} p$$

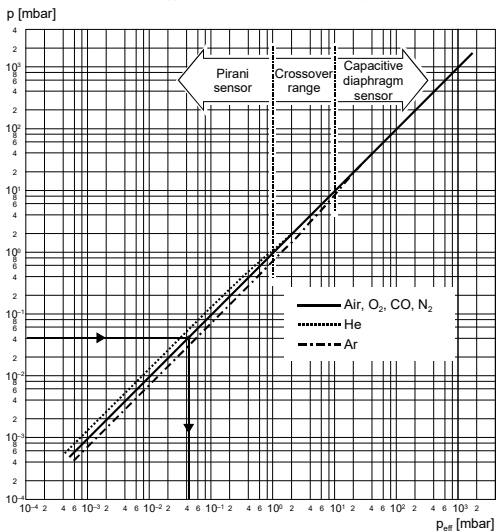
valid in the range  $5 \times 10^{-5} \text{ mbar} < p < 1500 \text{ mbar}$

U	p	c	U	p	c
[V]	[mbar]	5.8751	[V]	[micron]	3
[V]	[ $\mu$ bar]	2.8751	[V]	[Pa]	3.8751
[V]	[Torr]	6	[V]	[kPa]	6.8751
[V]	[mTorr]	3			

where p pressure  
 U output signal  
 c constant (pressure unit dependent)

## 2.2 Gas Type Dependence

Indicated pressure (gauge calibrated for air)



### Calibration factors

valid for Pirani pressure range below 1 mbar

$$p_{\text{eff}} = C \times \text{indicated pressure}$$

Gas type	Calibration factor C	Gas type	Calibration factor C
He	0.8	H <sub>2</sub>	0.5
Ne	1.4	air, O <sub>2</sub> , CO, N <sub>2</sub>	1.0
Ar	1.7	CO <sub>2</sub>	0.9
Kr	2.4	water vapor	0.5
Xe	3.0	Freon 12	0.7

### 3 Installation



#### WARNING



#### Fragile components

The ceramic sensor may be damaged by impacts. Do not drop the product and prevent shocks and impacts.



#### DANGER







#### Leaking process media

High-intensity mechanical, chemical or thermal impacts can cause leaks in the measuring sensor. Process media can thus leak and possibly cause hazards, if overpressure is in the vacuum system.

- Avoid high-intensity mechanical, chemical or thermal impacts and overpressure in the vacuum system.
- Take appropriate measures (e.g. shut off gas supply, extraction, leak test) to avoid hazards or damage due to leaking process media.

### 3.1 Vacuum Connection

	 <b>DANGER</b>
<p>Overpressure in the vacuum system &gt;1 bar            Injury caused by released parts and harm caused by escaping process gases can result if clamps are opened while the vacuum system is pressurized.</p> <p>Do not open any clamps while the vacuum system is pressurized. Use the type clamps which are suited to overpressure.</p>	

	 <b>DANGER</b>
<p>Overpressure in the vacuum system &gt;2.5 bar            KF flange connections with elastomer seals (e.g. O-rings) cannot withstand such pressures. Process media can thus leak and possibly damage your health.</p> <p>Use O-rings provided with an outer centering ring.</p>	


**DANGER**

**Protective ground**

Products that are not correctly connected to ground can be extremely hazardous in the event of a fault.

Electrically connect the gauge to the grounded vacuum chamber. This connection must conform to the requirements of a protective connection according to EN 61010:

- CF, NPT, UNF and VCR flanges fulfill this requirement.
- For gauges with a KF flange, use a conductive metallic clamping ring.
- For gauges with a 1/2" tube and a 29×29 mm flange, take appropriate measures to fulfill this requirement.


**Caution**

**Vacuum component**

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.


**Caution**

**Dirt sensitive area**

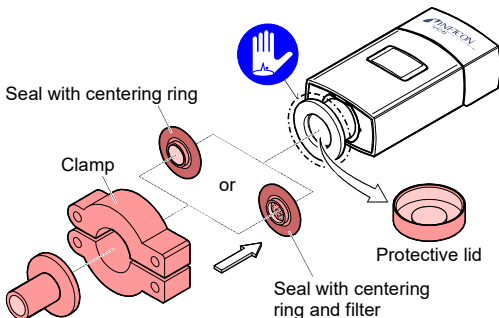
Touching the product or parts thereof with bare hands increases the desorption rate.

Always wear clean, lint-free gloves and use clean tools when working in this area.



Mount the gauge so that no vibrations occur. The gauge may be mounted in any orientation. To keep condensates and particles from getting into the measuring chamber preferably choose a horizontal to upright position and consider using a seal with centering ring and filter. If adjustment should be possible after the gauge has been installed, be sure to install it so that the buttons can be accessed with a pin.


Remove the protective lid and connect the product to the vacuum system.




Keep the protective lid.


## 3.2 Power Connection



Make sure the vacuum connection is properly made (→  27).



**DANGER**



The gauge may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded protective extra-low voltage (PELV) and limited power source (LPS), Class 2. The connection to the gauge has to be fused. <sup>6)</sup>



Ground loops, differences of potential, or EMC problems may affect the measurement signal. For optimum signal quality, please do observe the following notes:

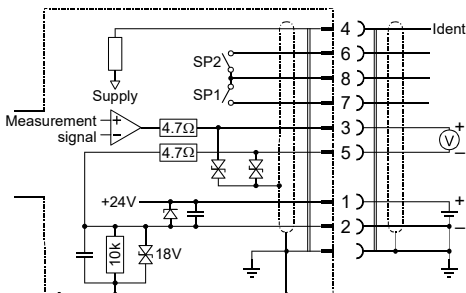
- Connect the cable shield to ground on one side via the connector housing. Do not connect the other side of the shield.
- Connect the supply common with protective ground directly at the power supply.
- Use differential measurement input (signal common and supply common conducted separately).
- Potential difference between supply common and housing  $\leq 18$  V (overvoltage protection).

---

<sup>6)</sup> INFICON controllers fulfill these requirements.

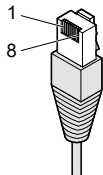
### 3.2.1 FCC 68, 8-pin Connector

If no sensor cable is available, make one according to the following diagram. Connect the sensor cable.



#### Electrical connection

- Pin 1 Supply
- Pin 2 Supply common, GND
- Pin 3 Measurement signal or thresholds SP1, SP2
- Pin 4 Gauge identification
- Pin 5 Signal common
- Pin 6, 8 Relay SP2  
Common closing contact (com)
- Pin 7, 8 Relay SP1  
Common closing contact (com)

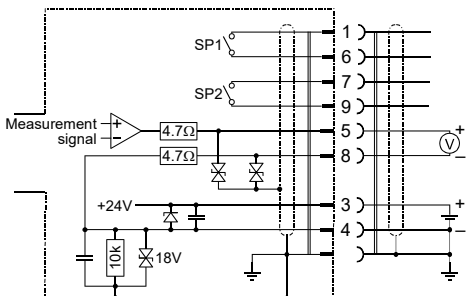


FCC 68  
8-pin  
connector



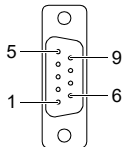
### 3.2.2 D-sub, 9-pin Connector

If no sensor cable is available, make one according to the following diagram. Connect the sensor cable.



#### Electrical connection

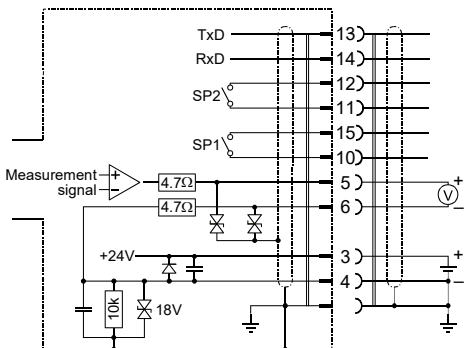
- Pin 1 Relay SP1, closing contact
- Pin 2 n.c.
- Pin 3 Supply
- Pin 4 Supply common, GND
- Pin 5 Measurement signal or thresholds SP1, SP2
- Pin 6 Relay SP1  
Common contact (com)
- Pin 7 Relay SP2  
Common contact (com)
- Pin 8 Signal common
- Pin 9 Relay SP2, closing contact



D-sub  
9-pin  
female  
soldering side

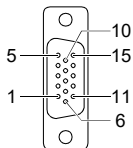
### 3.2.3 D-sub HD, 15-pin Connector

If no sensor cable is available, make one according to the following diagram. Connect the sensor cable.



#### Electrical connection

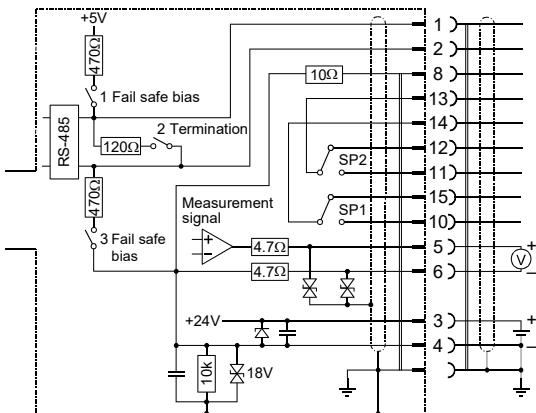
Pin 1, 2	n.c.
Pin 3	Supply
Pin 4	Supply common, GND
Pin 5	Measurement signal
Pin 6	Signal common
Pin 7, 8, 9	n.c.
Pin 10	Relay SP1 (NO)
Pin 11	Relay SP2 (NO)
Pin 12	Relay SP2
	Common contact (com)
Pin 13	RS232, TxD
Pin 14	RS232, RxD
Pin 15	Relay SP1
	Common contact (com)



D-sub HD  
15-pin  
female  
soldering side

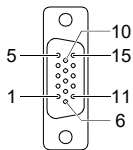
### 3.2.4 D-sub HD, 15-pin, RS485 INF Connector

If no sensor cable is available, make one according to the following diagram. Connect the sensor cable.



#### Electrical connection

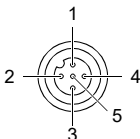
Pin 1	RS485 B+
Pin 2	RS485 A-
Pin 3	Supply
Pin 4	Supply common, GND
Pin 5	Measurement signal
Pin 6	Signal common
Pin 7	Reserved
Pin 8	RS485. GND
Pin 9	Reserved
Pin 10	Relay SP1 (NO)
Pin 11	Relay SP2 (NO)
Pin 12	Relay SP2, common contact (com)
Pin 13	Relay SP2 (NC)
Pin 14	Relay SP1 (NC)
Pin 15	Relay SP1, common contact (com)



D-sub HD  
15-pin  
female  
soldering side

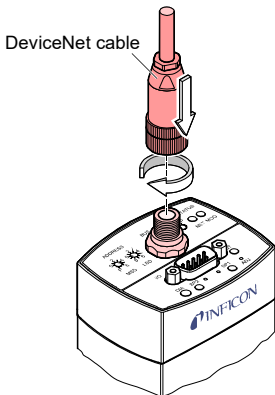
### 3.2.5 DeviceNet Connector

If no DeviceNet cable is available, make one according to the following diagram. Connect the DeviceNet cable.



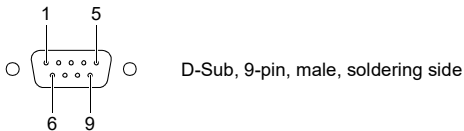
Micro-Style, 5-pin, (DeviceNet), female, soldering side

Pin 1	Drain	
Pin 2	Supply	+15 ... +30 V (dc)
Pin 3	Supply common	GND
Pin 4	CAN_H	
Pin 5	CAN_L	



### 3.2.6 Profibus Connector

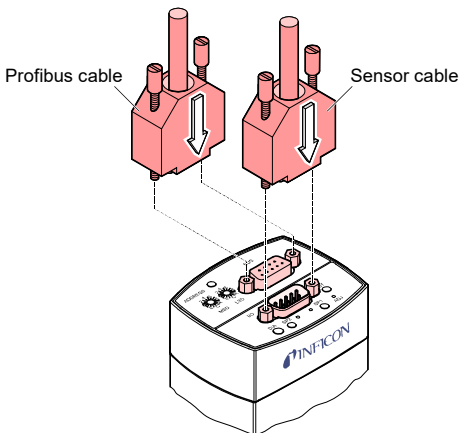
If no Profibus cable is available, make one according to the following diagram. Connect the Profibus cable.



Pin 1, 2	Do not connect	Pin 6	VP <sup>2)</sup>
Pin 3	RxD/TxD-P	Pin 7, 9	Not connected
Pin 4	CNTR-P <sup>1)</sup>	Pin 8	RxD/TxD-N
Pin 5	DGND <sup>2)</sup>		

<sup>1)</sup> Only to be connected if an *optical link* module is used.

<sup>2)</sup> Only required as line termination for devices at both ends of bus cable (→ [13]).



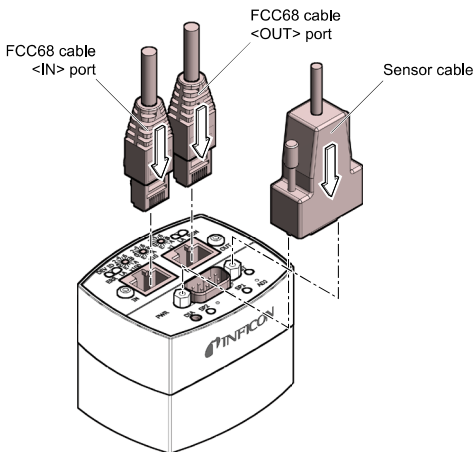
### 3.2.7 EtherCAT Connector

If no EtherCAT cables are available, make them according to the following diagram. Connect the EtherCAT cables.



FCC68, 8-pin, soldering side

Pin 1	TD+	Transmission data +
Pin 2	TD-	Transmission data -
Pin 3	RD+	Receive data +
Pin 6	RD-	Receive data -
Pin 4, 5, 7 and 8: Not connected		



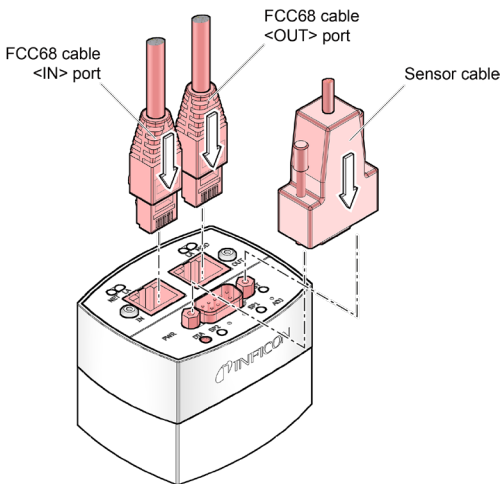
### 3.2.8 Profinet Connector

If no Profinet cables are available, make them according to the following diagram. Connect the Profinet cables.



FCC68, 8-pin, soldering side


Pin 1	TD+	Transmission data +
Pin 2	TD-	Transmission data -
Pin 3	RD+	Receive data +
Pin 6	RD-	Receive data -
Pin 4, 5, 7 and 8: Not connected		



## 4 Operation

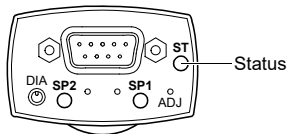
When the supply voltage is applied, the measurement signal is available at the connector (→ "Power Connection").


Allow a stabilization period of at least 10 minutes. It is advisable to operate the gauge continuously, irrespective of the pressure.

The gauge is factory calibrated. Due to long time operation or contamination, a zero drift could occur. Periodically check the zero and adjust it if necessary. In addition, we recommend to adjust the zero and ATM after each reinstallation (adjusting the gauge →  62).

### 4.1 Status Indication and Displays

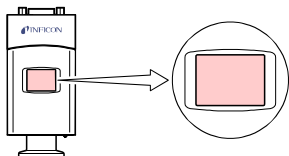
#### Light-emitting diodes (LEDs)



LED	State	Meaning
<ST>	off	no supply voltage
	lit green	measurement mode
	lit solid or is blinking red	error (→  64)
<SP1>	lit green	Relay SP 1 closed
	off	Relay SP 1 open
<SP2>	lit green	Relay SP 2 closed
	off	Relay SP 2 open



## Liquid crystal display (LCD)

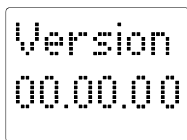


LCD	Meaning
off	no supply voltage
lit green	measurement / parameter mode
lit red	error



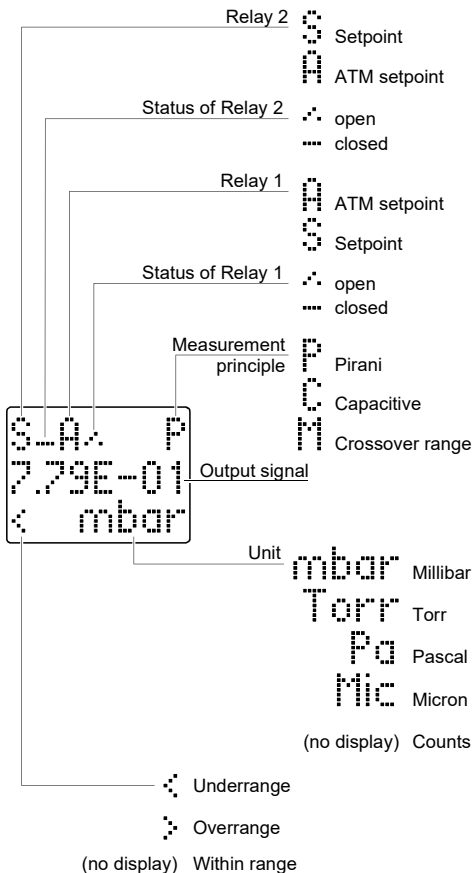
The display can be rotated by 180 ° via the diagnostic port.

## Put the gauge into operation

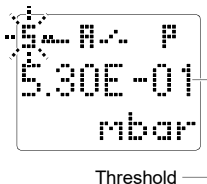


When the supply voltage is applied the software version is briefly displayed.

## Measurement mode



## Parameter mode



### Switching functions <S>

When the <SP1> or <SP2> button is pushed, the corresponding threshold is displayed and the corresponding relay flashes.

## Error display (trouble shooting → 64)



Pirani sensor error



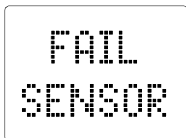
Diaphragm sensor error



Atmosphere pressure sensor error



EEPROM error



Sensor error

## 4.2 Gas Type Dependence

Pressure range	Measurement principle	Gas type dependence
10 ... 1500 mbar	diaphragm capacitive sensor	independent of gas type, no correction required
1 ... 10 mbar	diaphragm capacitive sensor and Pirani sensor	crossover range
$5 \times 10^{-5}$ ... 1 mbar	Pirani sensor	proportional to pressure <sup>7)</sup>

## 4.3 Switching Functions SP1, SP2


The two switching functions can be set to any pressure within the measurement range of the gauge. A solid state relay is provided for each switching function.

<sup>7)</sup> The pressure reading applies to dry air, O<sub>2</sub>, CO and N<sub>2</sub>. For other gases, it has to be converted (calibration factors (→ 24)).

The current threshold setting

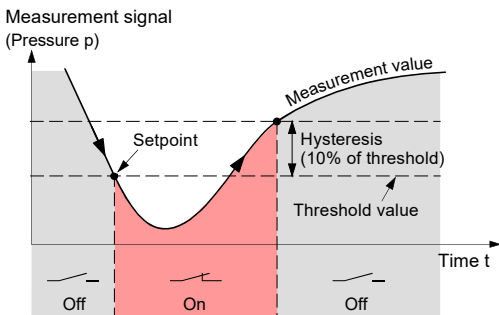
- can be read / written via the diagnostic port
- is output at the measurement signal output instead of the pressure signal, can be measured with a voltmeter, and is displayed on the LCD display after the <SP1> or <SP2> button is pressed
- can be read / written via the DeviceNet, Profibus, EtherCAT, Profinet and RS485 interface.

## Switching characteristics and hysteresis

The switching characteristics and the hysteresis of each set point can be programmed (→  48).

### Low Trip Point (default)

If the pressure in the vacuum system is lower than the setpoint, the corresponding LED (<SP1> or <SP2>) is lit solid and the corresponding relay is closed.

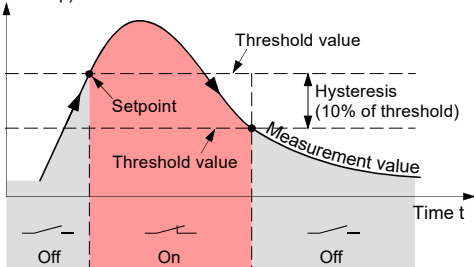


The setpoints SP1 and SP2 are factory set to the lower measurement range limit and therefore do not switch.

## High Trip Point

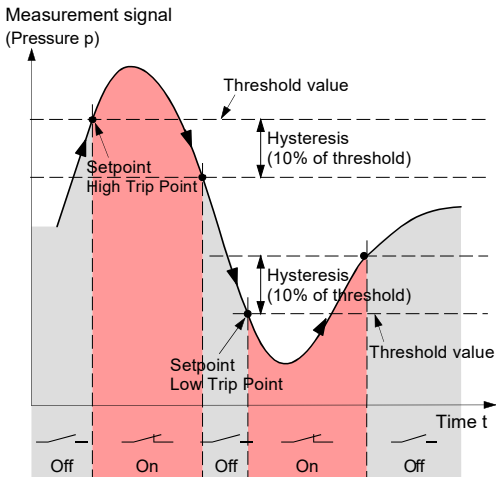
If the pressure in the vacuum system is higher than the setpoint, the corresponding LED (<SP1> or <SP2>) is lit solid and the corresponding relay is closed.

Measurement signal  
(Pressure  $p$ )



## High & Low Trip Point

Both a High Trip Point and a Low Trip Point are assigned to each setpoint. If the pressure in the vacuum system is higher than the defined High Trip Point threshold, the corresponding LED (<SP1> or <SP2>) is lit and the corresponding relay is closed. If the pressure in the vacuum system is lower than the defined Low Trip Point threshold, the corresponding LED (<SP1> or <SP2>) is lit and the corresponding relay is closed.





The setpoints can only be programmed via

- the diagnostic port (→ [4])
- the DeviceNet, Profibus, EtherCAT, Profinet and RS485 interface (→ [4], [5], [6], [7], [8], [9]).

### 4.3.1 Adjusting the Setpoints SP1, SP2





The switching characteristics and the hysteresis can only be programmed via

- the diagnostic port (→  [4])
- the DeviceNet, Profibus, EtherCAT, Profinet and RS485 interface (→  [4], [5], [6], [7], [8], [9]).



The thresholds of the setpoints can be adjusted via

- the buttons on the gauge
- the diagnostic port (→  [4])
- the DeviceNet, Profibus, EtherCAT, Profinet and RS485 interface (→  [4], [5], [6], [7], [8], [9]).



If both a High Trip Point and a Low Trip Point are assigned to a setpoint, Low Trip Point only can be adjusted via the corresponding button on the gauge.



**DANGER**



**Malfunction**

If processes are controlled via the signal output, keep in mind that by pushing an <SP> button the measurement signal is suppressed and the corresponding threshold value is output instead. This can cause malfunctions.

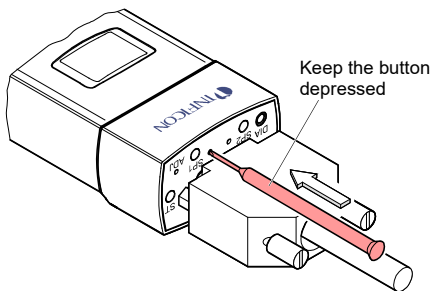
Push the <SP> button only if you are sure that no malfunction will cause.



## Adjusting setpoint SP1 with button on the gauge

- 1 Push the <SP1> button with a pin (max.  $\varnothing 1.1$  mm) and keep it depressed. The gauge changes to the switching function mode and outputs the current threshold value at the measurement value output or on the LCD for about 5 s and the corresponding <S> on the display blinks.

The threshold setting is increased towards the upper limit until the button is released or the limit is reached.



- 2 Push the <SP1> button again:

Fine adjustment within 0...1 s:	the threshold value changes by one unit
Change of direction within 2...3 s:	the threshold adjustment changes its direction

- 3 The <SP1> button is released for more than 5 s: the threshold value is saved and the gauge returns to the measurement mode.




The factory setting of the upper threshold is 10% above the Low Trip Point and 10% below the High Trip Point (hysteresis).



If after programming of the hysteresis the corresponding button <SP1> or <SP2> is pushed, the factory setting of the corresponding hysteresis (10%) is reactivated.

### Programming setpoint SP1

Programmable parameters:	Low Trip Point
(→  [4], [5], [6], [7], [8], [9])	Low Trip Enable
	Low Trip Point Hysteresis
	High Trip Point
	High Trip Enable
	High Trip Point Hysteresis
	Setpoint Mode

### Adjusting setpoint SP2

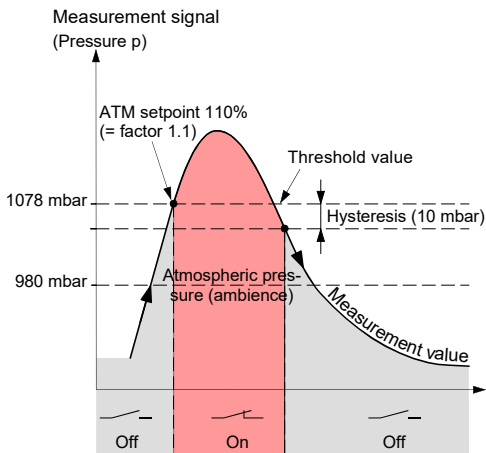
The adjustment procedure is the same as for setpoint SP1.

## 4.4 ATM Setpoint

The setpoints SP1 and SP2 of gauges with separate atmospheric pressure sensor <sup>8)</sup> can be programmed to atmospheric pressure setpoint (ATM setpoint) via the diagnostic port or serial interface.

The ATM setpoint is defined as a factor of the current atmospheric pressure and can be set to any pressure within the measurement range of the gauge. The relay switches when the pressure in the vacuum system has reached the defined value.


Example: ATM setpoint: 110% of the atmospheric pressure  
 (= factor 1.1)  
 Switching characteristic: High Trip Point  
 Hysteresis: 10 mbar




<sup>8)</sup> The atmospheric pressure sensor measures the atmospheric pressure (pressure outside the vacuum system and can be calibrated against the diaphragm capacitive sensor in the gauge (→ 59).

The current ATM threshold setting

- can be read / written via the diagnostic port
- is output at the measurement signal output instead of the pressure signal, can be measured with a voltmeter, and is displayed on the LCD display after the <SP1> or <SP2> button is pressed
- can be read / written via the DeviceNet, Profibus and RS485 interface.


DANGER





**Malfunction**

If processes are controlled via the signal output, keep in mind that by pushing the <SP> button the measurement signal is suppressed and the corresponding threshold value is output instead. This can cause malfunctions.

Push the <SP> button only if you are sure that no malfunction will cause.


### Programming ATM setpoint

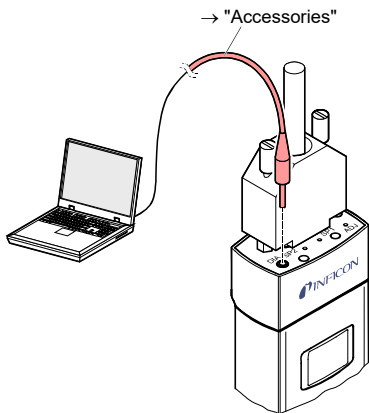
Programmable parameters: (→  [4], [5], [6], [7], [8], [9])	Factor of ATM Low Trip Enable Low Trip Point Hysteresis High Trip Enable High Trip Point Hysteresis Setpoint Mode
--	--

Switching characteristics of the setpoints →  45.


Diagnostic port →  [4].


## 4.5 Diagnostic Port (RS232C Interface)

The diagnostic port <DIA> permits to output the pressure reading and all status information and to enter all settings at the same time (→  [4]).



## 4.6 DeviceNet Operation


**Caution**



Data transmission errors

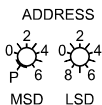
The attempt to operate the DeviceNet gauge with the RS232C interface causes data transmission errors.

This DeviceNet gauge must not be operated with the RS232C interface.


Before the gauge is put into operation, it has to be configured for the DeviceNet. A configuration tool and the device specific EDS file (Electronic Data Sheet) in integer or real format are required for this purpose. This software can be downloaded from our website ([www.inficon.com](http://www.inficon.com)).

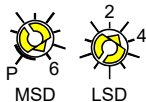
Product	Product code	EDS file
PCG55x without ATM sensor	19	PCGX-PC19 Int.eds
		PCGX-PC19 Real.eds
PCG55x with ATM sensor	20	PCGX-PC20 Int.eds
		PCGX-PC20 Real.eds

### Node Address Setting (default 63<sub>dec</sub>)



Set the node address (0 ... 63<sub>dec</sub>) via the <ADDRESS>, <MSD>, and <LSD> switches (default 63<sub>dec</sub>). The node address is polled by the firmware when the gauge is switched on. If the setting deviates from the stored value, the new value is taken over into the NVRAM. If a setting higher than 63 is made, the previous node address setting remains valid.

If the <MSD> switch is in the <P> position, the node address is programmable via the DeviceNet (→  [5]).



Example: Node address = 63:

## Data Rate Setting



By means of the <RATE> switch, the data rate can be set to 125 (<1>), 250 (<2>) or 500 kBaud (<5>) (default 500 kBaud).

If the switch is in the <P> position, the data rate is programmable via the DeviceNet (→ [5]).

RATE



Example: Data rate = 250 kBaud:

## Transmitting measurement values

Depending on the Fieldbus standard used, the gauge can only transmit measurement values when it is authorized by the master.

When the gauge is put into operation, it is in the IDLE status (provided there is no error) and the value defined in the Safe State is transmitted instead of the measurement value.

Measurement values are transmitted in the EXECUTING status. For the gauge to change from the IDLE to the EXECUTING status, a start instruction must be executed or the I/O-Poll mode must be started in the IDLE status.

## Status LED

Two LEDs on the gauge inform on the gauge status and the current DeviceNet status.

**<STATUS MOD> (gauge status):**

LED	Meaning
off	No supply
blinking green-red	Selftest
lit solid green	Normal operation
lit solid red	Non recoverable error
blinking red	Recoverable error (e.g. missing DeviceNet power supply)

**<STATUS NET> (network status):**

LED	Meaning
off	Gauge not online: <ul style="list-style-type: none"> <li>• Selftest not yet concluded</li> <li>• No supply, → "STATUS MOD"</li> </ul>
blinking green	Gauge online but no communication: <ul style="list-style-type: none"> <li>• Selftest concluded but no communication to other nodes established</li> <li>• Gauge not assigned to any master</li> </ul>
lit solid green	Gauge online; necessary connections established
blinking red	One or several input / output connections in "time out" status
lit solid red	Communication error. The gauge has detected an error that impedes communication via the network (e.g. two identical node addresses (MAC IC) or "Bus-off")



## 4.7 Profibus Operation

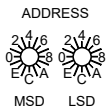
**Caution**

Data transmission errors  
 The attempt to operate the gauge with the RS232C interface causes data transmission errors.  
 This gauge must not be operated with the RS232C interface.

For operating the gauge via Profibus, prior installation of the device specific GSD file is required on the bus master side. This file can be downloaded from our website ([www.inficon.com](http://www.inficon.com)).

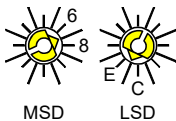
### Node Address Setting (default 01<sub>hex</sub>)

For unambiguous identification of the gauge in a Profibus environment, a node address is required.



#### Node address 0 ... 125<sub>dec</sub>

The node address is set in hexadecimal form (00 ... 7D<sub>hex</sub>) via the <MSD> and <LSD> switches. It can not be defined via Profibus.



Example: Node address = 7D<sub>hex</sub>:

#### Node address >7D<sub>hex</sub> (>125<sub>dec</sub>)

The gauge starts with the node address 126<sub>dec</sub>. The address can now be set via Profibus ("Set slave address", → [6]). Additionally, via the attribute "NO\_ADD\_CHG" can be defined, if further changes of the node address are permissible.

The values of the nude address and the attribute are stored non-volatile. To change these stored values, start the gauge with a node address  $<126_{dec}$ . The stored values of the nude address and the attribute are deleted.



### Transmitting measurement values

Depending on the Fieldbus standard used, the gauge can only transmit measurement values when it is authorized by the master.

When the gauge is put into operation, it is in the IDLE status (provided there is no error) and the value defined in the Safe State is transmitted instead of the measurement value.

Measurement values are transmitted in the EXECUTING status. For the gauge to change from the IDLE to the EXECUTING status, a start instruction must be executed or the cyclic data exchange must be started in the IDLE status.

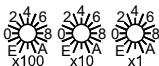
## 4.8 EtherCAT Operation

	<div style="background-color: yellow; padding: 5px; border: 1px solid black; margin-bottom: 10px;">  <b>Caution</b> </div> <p>Data transmission errors</p> <p>The attempt to operate the EtherCAT gauge with the RS232C interface causes data transmission errors.</p> <p>This gauge must not be operated with the RS232C interface.</p>
---	---

For operating the gauge via EtherCAT, prior installation of the device specific ESI file is required on the bus master side. This file can be downloaded from our website ([www.inficon.com](http://www.inficon.com)).

## Explicit Device Address Setting (default 00<sub>hex</sub>)

During device initialization, the device address switches are read by the device firmware. This device address is supported to the master as Explicit Device Identification.



The explicit device address is set in hexadecimal form (00 ... FFF<sub>hex</sub>) via the <x100>, <x10> and <x1> switches.

Example: Device address = 0xDDD (dec 3549):  
 $0x100 * 0xD$  (dec 3328) +  $0x10 * 0xD$  (dec 208) +  $0x1 * 0xD$  (dec 13)



## Status LED

LEDs on the gauge inform on the gauge status and the current EtherCAT status (→ [7], [8]).

## 4.9 Profinet Operation



### Caution




Data transmission errors

The attempt to operate the Profinet gauge with the RS232C interface causes data transmission errors.

This gauge must not be operated with the RS232C interface.

For operating the gauge via Profinet, prior installation of the device specific GSDML file is required on the bus master side. This file can be downloaded from our website ([www.inficon.com](http://www.inficon.com)).

## Status LED

LEDs on the gauge inform on the gauge status and the current Profinet status (→  [9]).

## Device name

In order to communicate with a Profinet device, the device must first be assigned a name.

# 5 Deinstallation



### WARNING



Fragile components

The ceramic sensor may be damaged by impacts.

Do not drop the product and prevent shocks and impacts.



### DANGER



Contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



### Caution



#### Vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.



### Caution

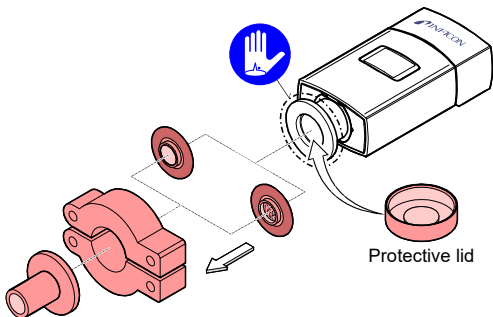


#### Dirt sensitive area

Touching the product or parts thereof with bare hands increases the desorption rate.

Always wear clean, lint-free gloves and use clean tools when working in this area.

- 1 Vent the vacuum system.
- 2 Put the gauge out of operation.
- 3 Untighten the fastening screw(s) and disconnect the sensor cable.
- 4 Remove gauge from the vacuum system and install the protective lid.



## 6 Maintenance, Repair



Gauge failures due to contamination and wear and tear, as well as expendable parts (e.g. filament), are not covered by the warranty.

INFICON assumes no liability and the warranty becomes null and void if any repair work is carried out by the end-user or third parties.

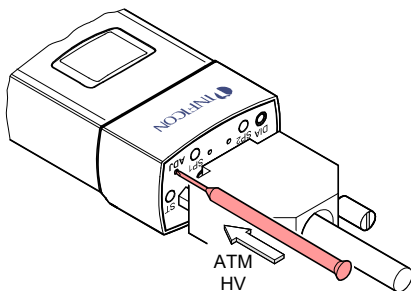
### 6.1 Adjusting the Gauge

The gauge is factory calibrated. Due to long time operation or contamination, a zero drift could occur. Periodically check the zero and adjust it if necessary. In addition, we recommend to adjust the zero and ATM after each reinstallation.

For adjusting the zero, operate the gauge under the same constant ambient conditions and in the same mounting orientation as normally.


The gauge is adjusted to default values. However, it can also be adjusted to other pressure values, if the exact pressure value is known (reference measurement).

- 1 If you are using a seal with centering ring and filter, check that they are clean or replace them if necessary (→ "Deinstallation").
- 2 Put the gauge into operation and operate it at atmospheric pressure for at least 10 minutes.
- 3 Press the <ADJ> button with a pin (max.  $\varnothing 1.1$  mm) and the ATM adjustment is carried out: The Pirani sensor is adjusted to 1000 mbar by default.



- 4 Evacuate the vacuum system to  $p \ll 10^{-5}$  mbar and wait at least 2 minutes.
- 5 Press the <ADJ> button with a pin and the HV adjustment is carried out: The gauge is adjusted to  $5 \times 10^{-5}$  mbar (default).



HV adjustment to another pressure →  [4].

- ✓ If the pressure value  $4.99 \times 10^{-5}$  mbar is output at the measurement value output or on the LCD display, the adjustment has been successful. Otherwise, repeat the adjustment procedure.



## 6.2 Adjusting the Atmospheric Pressure Sensor

The ambient pressure of the gauge is measured by a separate atmospheric pressure sensor built into the electronics unit of the gauge.

The atmospheric pressure sensor can be calibrated against the diaphragm capacitive sensor in the gauge. The gauge electronics compares the output signals of the two sensors and carries out the necessary adjustments to the atmospheric pressure sensor signal.



The adjustment of the atmospheric pressure sensor can only be carried out via

- the diagnostic port (→  [4])
- the DeviceNet, Profibus, EtherCAT, Profinet and RS485 interface (→  [4], [5], [6], [7], [8], [9]).

## 6.3 Troubleshooting

In the event of a fault or a complete failure of the output signal, the gauge can easily be checked.

### Required tools / material

- Voltmeter / ohmmeter
- Allen wrench, AF 2
- Spare sensor (if the sensor is faulty)






## Trouble shooting gauge

The output signal is available at the sensor cable connector.



In case of an error, it may be helpful to just turn off the mains supply and turn it on again after 5 s.

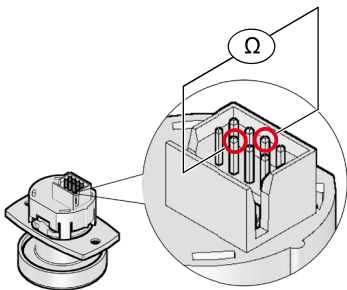
Problem	Possible cause	Correction
Output signal permanently $\approx 0V$ <ST> lit solid red	Sensor cable defective or not correctly connected	Check the sensor cable
	No supply voltage	Turn on the power supply
	Error	Remedy the error
	Gauge in an undefined status	Turn the gauge off and on again after 5 s (reset)
FAIL PIR1 <ST> lit solid red	Pirani sensor defective	Replace the sensor (→  67)
	Electronics unit not correctly mounted on sensor	Check the connections (electronics – sensor)
FAIL CAP1 <ST> lit solid red	Diaphragm sensor defective	Replace the sensor (→  67)
	Electronics unit not mounted correctly on sensor	Check the connections (electronics – sensor)
FAIL ATM1 <ST> lit solid red	Atmospheric pressure sensor defective	Replace the gauge
FAIL EEPROM <ST> is blinking red	EEPROM error	Turn the gauge off and on again after 5 s (reset)
		Replace the gauge
FAIL SENSOR <ST> lit solid red	Electronics unit not compatible with the sensor	Replace the sensor (→  67)
		Replace the gauge

## Troubleshooting sensor (Pirani filament)

If the cause of a fault is suspected to be in the sensor, the following checks can be made with an ohmmeter.

Separate the sensor from the electronics unit (→ 67).

Using an ohmmeter, make the following measurements on the contact pins.



Sensor			Possible cause
PCG550 (W) PCG554 (W)	$40 \pm 1 [\Omega]$	$\geq 40 \Omega$	Contamination
		$\leq 40 \Omega$	Contamination
		$\infty$	Filament broken
PCG552 (Ni)	$35 \pm 1 [\Omega]$	$\geq 35 \Omega$	Contamination
		$\leq 35 \Omega$	Contamination
		$\infty$	Filament broken

### Correction

All of the above faults can only be remedied by replacing the sensor (→ 67).

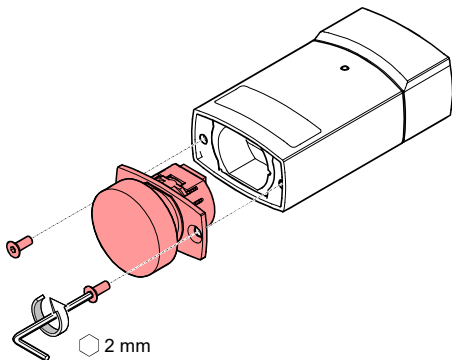
## 6.4 Replacing the Sensor

In case of severe contamination or a malfunction, the sensor can be replaced.

### Precondition

Gauge deinstalled (→  60).

- 1 Unscrew the hexagon socket screws and remove the sensor without twisting it.



- 2 Place the new sensor without twisting it and lock it with the screws.

## 7 Returning the Product



### WARNING

#### Forwarding contaminated products

Contaminated products (e.g. radioactive, toxic, caustic or microbiological hazard) can be detrimental to health and environment.

Products returned to INFICON should preferably be free of harmful substances. Adhere to the forwarding regulations of all involved countries and forwarding companies and enclose a duly completed declaration of contamination<sup>\*)</sup>.

<sup>\*)</sup> Form under [www.inficon.com](http://www.inficon.com)

Products that are not clearly declared as "free of harmful substances" are decontaminated at the expense of the customer. Products not accompanied by a duly completed declaration of contamination are returned to the sender at his own expense.

## 8 Disposal

### DANGER



Contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



### WARNING



Substances detrimental to the environment

Products or parts thereof (mechanical and electric components, operating fluids etc.) can be detrimental to the environment.

Dispose of such substances in accordance with the relevant local regulations.

### Separating the components

After disassembling the product, separate its components according to the following criteria:

- Contaminated components  
Contaminated components (radioactive, toxic, caustic or biological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.
- Other components  
Such components must be separated according to their materials and recycled.

## 9 Accessories

	Ordering No.
Centering ring with fine filter DN 16 ISO-KF	211-097
Communication adapter (2 m) <sup>9)</sup>	303-333

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<sup>9)</sup> The diagnostic software (Windows NT, XP) can be downloaded from our website.

## 10 Spare Parts

When ordering spare parts, always indicate:

- all information on the product nameplate
- description and ordering number







Sensor for gauge with tungsten (W) filament		Ordering No.	
PCG550	3PC1-0x1-xxxx	DN 16 ISO-KF	357-925
	3PC6-0x1-xxxx		
	3PC1-0x2-xxxx	DN 16 ISO-KF, long tube	357-926
	3PC6-0x2-xxxx		
	3PC1-0x4-xxxx	DN 16 CF-F	357-927
	3PC6-0x4-xxxx		
	3PC1-0x5-xxxx	DN 16 CF-R, long tube	357-928
	3PC6-0x5-xxxx		
	3PC1-0x6-xxxx	DN 25 ISO-KF	357-929
	3PC6-0x6-xxxx		
	3PC1-0xD-xxxx	4 VCR female	357-932
	3PC6-0xD-xxxx		
	3PC1-0xE-xxxx	8 VCR female	357-931
	3PC6-0xE-xxxx		
	3PC1-0xF-xxxx	1/8" NPT	357-930
	3PC6-0xF-xxxx		
	3PC1-0xK-xxxx	29×29 mm	357-934
	3PC6-0xK-xxxx		
	3PC1-0xM-xxxx	4 VCR 90° female	357-935
	3PC6-0xM-xxxx		
3PC1-0xN-xxxx	7/16-20 UNF male	357-933	
3PC6-0xN-xxxx			

Sensor for gauge with nickel (Ni) filament		Ordering No.	
PCG552	3PC2-0x1-xxxx	DN 16 ISO-KF	357-936
	3PC7-0x1-xxxx		
	3PC2-0x2-xxxx	DN 16 ISO-KF, long tube	357-937
	3PC7-0x2-xxxx		
	3PC2-0x4-xxxx	DN 16 CF-F	357-938
	3PC7-0x4-xxxx		
	3PC2-0x5-xxxx	DN 16 CF-R, long tube	357-939
	3PC7-0x5-xxxx		
	3PC2-0x6-xxxx	DN 25 ISO-KF	357-940
	3PC7-0x6-xxxx		
	3PC2-0xD-xxxx	4 VCR female	357-943
	3PC7-0xD-xxxx		
	3PC2-0xE-xxxx	8 VCR female	357-942
	3PC7-0xE-xxxx		
	3PC2-0xF-xxxx	1/8" NPT	357-941
	3PC7-0xF-xxxx		
	3PC2-0xK-xxxx	29×29 mm	357-945
	3PC7-0xK-xxxx		
	3PC2-0xM-xxxx	4 VCR 90° female	357-946
	3PC7-0xM-xxxx		
3PC2-0xN-xxxx	7/16-20 UNF male	357-944	
3PC7-0xN-xxxx			



Sensor for gauge with Al <sub>2</sub> O <sub>3</sub> coated filament		Ordering No.	
PCG554	3PC3-0x1-xxxx	DN 16 ISO-KF	357-947
	3PC8-0x1-xxxx		
	3PC3-0x2-xxxx	DN 16 ISO-KF, long tube	357-948
	3PC8-0x2-xxxx		
	3PC3-0x4-xxxx	DN 16 CF-F	357-949
	3PC8-0x4-xxxx		
	3PC3-0x5-xxxx	DN 16 CF-R long tube	357-950
	3PC8-0x5-xxxx		
	3PC3-0x6-xxxx	DN 25 ISO-KF	357-951
	3PC8-0x6-xxxx		
	3PC3-0xD-xxxx	4 VCR female	357-954
	3PC8-0xD-xxxx		
	3PC3-0xE-xxxx	8 VCR female	357-953
	3PC8-0xE-xxxx		
	3PC3-0xF-xxxx	1/8" NPT	357-952
	3PC8-0xF-xxxx		
	3PC3-0xK-xxxx	29×29 mm	357-956
	3PC8-0xK-xxxx		
	3PC3-0xM-xxxx	4 VCR 90° female	357-957
	3PC8-0xM-xxxx		
3PC3-0xN-xxxx	7/16-20 UNF male	357-955	
3PC8-0xN-xxxx			

## Further Information

-  [1] [www.inficon.com](http://www.inficon.com)  
 Operating Manual  
 Single-Channel Controller VGC401  
 tinb01d1 German  
 tinb01e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
-  [2] [www.inficon.com](http://www.inficon.com)  
 Operating Manual  
 Two and Three Channel Measurement and Control Unit  
 VGC402, VGC403  
 tinb07d1 German  
 tinb07e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
-  [3] [www.inficon.com](http://www.inficon.com)  
 Operating Manual  
 One, Two and Three Channel Measurement and Control  
 Unit VGC501, VGC502, VGC503  
 tina96d1 German  
 tina96e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
-  [4] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 Serial Interface RS232C, RS485C  
 PCG55x, PSG55x  
 tira59d1 German  
 tira59e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
-  [5] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 DeviceNet™ PCG55x, PSG55x  
 tira58e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
-  [6] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 Profibus PCG55x, PSG55x  
 tira56e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein

- [7] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 EtherCAT® PCG55x, PSG55x (ETG.5003.2080 S (R) V1.0.0)  
 tira85e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
- [8] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 EtherCAT® PCG55x, PSG55x (ETG.5003.2080 S (R) V1.3.0)  
 tirb51e1 English  
 INFICON AG, LI-9496 Balzers, Liechtenstein
- [9] [www.inficon.com](http://www.inficon.com)  
 Communication Protocol  
 Profinet PCG55x, PSG55x  
 tirb72e1 Englisch  
 INFICON AG, LI-9496 Balzers, Liechtenstein
- [10] Common Industrial Protocol (CIP™) Ed. 3.5 and  
 DeviceNet™ Adaption of CIP Ed. 1.6 (Open DeviceNet  
 Vendor Association)
- [11] [www.odva.org](http://www.odva.org)  
 Open DeviceNet Vendor Association, Inc. DeviceNet™  
 Specifications
- [12] IEC 61158 Type 3 elements: Industrial communication  
 networks – Fieldbus specifications  
 IEC 61784: Industrial communication networks –  
 Fieldbus profiles
- [13] [www.profibus.com](http://www.profibus.com)  
 Profibus user organization
- [14] ETG.5003.1 S (R) V1.0.0: Semiconductor Device profile  
 – Part 1: Common Device Profile (CDP)
- [15] ETG.5003.2080 S (R) V1.0.0: Semiconductor Device  
 profile – Part 2080: Specific Device Profile (SDP):  
 Vacuum Pressure Gauge
- [16] ETG.5003.1 S (R) V1.1.0: Semiconductor Device profile  
 – Part 1: Common Device Profile (CDP)
- [17] ETG.5003.2080 S (R) V1.3.0: Semiconductor Device  
 profile – Part 2080: Specific Device Profile (SDP):  
 Vacuum Pressure Gauge

## ETL Certification

RECOGNIZED  
COMPONENT



**Intertek**  
3103457

ETL LISTED

The products PCG550, PCG552 and PCG554

- conform to the UL Standard UL 61010-1
- are certified to the CAN/CSA Standard CSA C22.2 No. 61010-1-12

## EU Declaration of Conformity



We, INFICON, hereby declare that the equipment mentioned below comply with the provisions of the following directives:

- 2014/30/EU, OJ L 96/79, 29.3.2014  
(EMC Directive; Directive relating to electromagnetic compatibility)
- 2011/65/EU, OJ L 174/88, 1.7.2011  
(RoHS Directive; Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment)

### Pirani Capacitance Diaphragm Gauge

PCG550, PCG552, PCG554

#### Standards

Harmonized and international / national standards and specifications:

- EN 61000-6-2:2005 (EMC: generic immunity standard)
- EN 61000-6-3:2007 + A1:2011 (EMC: generic emission standard)
- EN 61010-1:2010 + A1:2019 + A1:2019/AC2019  
(Safety requirements for electrical equipment for measurement, control and laboratory use)
- EN 61326-1:2013; Group 1, Class B (EMC requirements for electrical equipment for measurement, control and laboratory use)

#### Manufacturer / Signatures

INFICON AG, Alte Landstraße 6, LI-9496 Balzers

18 January 2023

18 January 2023



Dr. Christian Riesch  
Head of Development



Marco Kern  
Product Manager

## UKCA Declaration of Conformity

**UK  
CA**

We, INFICON, hereby declare that the equipment mentioned below comply with the provisions of the following regulations:

- S.I. 2016/1091, 11.2016  
(EMC Regulation; Regulation relating to electromagnetic compatibility)
- 2012/3032, 12.2012  
(RoHS Regulation; Regulation on the restriction of the use of certain hazardous substances in electrical and electronic equipment)

### Pirani Capacitance Diaphragm Gauge

PCG550, PCG552, PCG554

#### Standards

Harmonized and international / national standards and specifications:

- EN 61000-6-2:2005 (EMC: generic immunity standard)
- EN 61000-6-3:2007 + A1:2011 (EMC: generic emission standard)
- EN 61010-1:2010 + A1:2019 + A1:2019/AC2019  
(Safety requirements for electrical equipment for measurement, control and laboratory use)
- EN 61326-1:2013; Group 1, Class B (EMC requirements for electrical equipment for measurement, control and laboratory use)

#### Manufacturer / Signatures

INFICON AG, Alte Landstraße 6, LI-9496 Balzers

9 January 2023

9 January 2023



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Product Manager

## Notes

Original: German tina56d1-i (2023-01)



tina56e1-i



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